



INSTALLATION

Figure 1

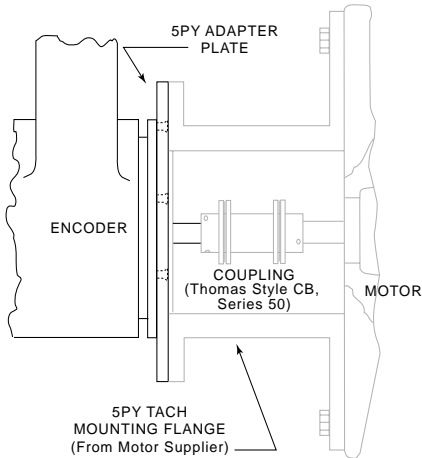


Figure 2

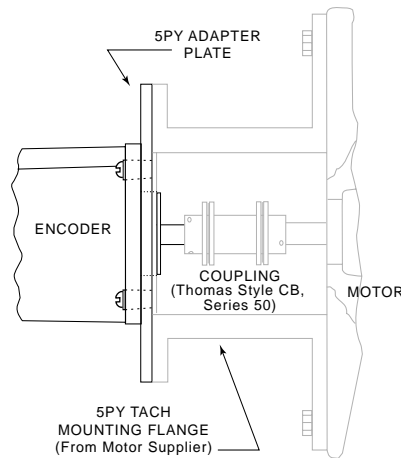
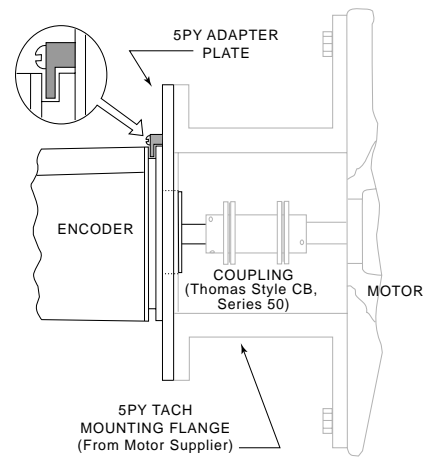


Figure 3



**Procedure**

**60A Series Installation**

- 1) Mount encoder pilot through hole in plate.
- 2) Align holes in face of encoder with counter-bored holes in plate. Secure with (6) #5-40 x 5/16" hex-socket-flat-head machine screws.
- 3) Loosen setscrews or clamps at coupling ends. Slide coupling onto motor shaft and tighten.
- 4) Mount assembly to motor tach mounting flange while inserting encoder shaft into coupling.
- 5) Tighten coupling to encoder shaft.

**Procedure**

**Flange Mount Encoder Installation**

- 1) Mount encoder pilot through hole in plate.
- 2) Align (4) holes in flange of encoder with holes in plate. Secure with (4) #10-32 x 1/2" pan-head-Philips machine screws with #10 split lock washers.
- 3) Loosen setscrews or clamps at coupling ends. Slide coupling onto motor shaft and tighten.
- 4) Mount assembly to motor tach mounting flange while inserting encoder shaft into coupling.
- 5) Tighten coupling to encoder shaft.

**Procedure**

**2.5" Servo Mount Encoders**

- 1) Loosen setscrews or clamps at coupling ends. Slide coupling onto motor shaft and tighten.
- 2) Install (3) mounting cleats (servo clips) loosely to bracket using pan head machine screws and split lock washers (included).
- 3) Place encoders pilot through center hole of bracket. Seat male pilot.
- 4) Rotate cleats until they fully engage servo ring groove and tighten.
- 5) Mount assembly to motor tach mounting flange while inserting encoder shaft into coupling.
- 6) Tighten coupling to encoder shaft.
- 7) Optional: If encoder has marker index pulse, loosen servo-clip screws, rotate encoder housing to desired position. Tighten screws.